

**Clean Copy of the Claims:**

1. A fuel injection apparatus for a marine engine in which pressure of fuel within a fuel tank is increased in by a low pressure fuel pump, and said fuel is supplied into a vapor separator within which a fixed fuel liquid surface is formed, and pressure of fuel within the vapor separator is increased by a pump portion of a high pressure electric pump, and said fuel is supplied toward a fuel injection valve arranged so as to face to the engine through a motor portion arranged within the electric pump,

wherein said high pressure electric pump is provided with a pump portion and a motor portion within a pump housing, said motor portion is formed as a brushless motor portion, and the outer periphery of a drive coil in the brushless motor portion fixedly arranged within the pump housing is molded with a resin material.